

EnSafe is a national leader in providing Environmental, Health & Safety (EHS) services for the pulp and paper industry. We truly understand the industry's regulatory compliance needs and are experienced in navigating the myriad of local, state, and federal EHS regulations facing the industry. We're eager to be your valued partner!

## AIR QUALITY

Air permit applications  
Semiannual air reports  
Emissions inventories  
Risk management program (RMP)  
New source review (NSR)  
Prevention of significant deterioration (PSD)  
Dispersion modeling  
Control technology evaluations

## CLEAN WATER/ OIL POLLUTION PREVENTION

Stormwater pollution prevention plans (SWPPP)  
Spill prevention, control, and countermeasure plans (SPCC)  
Process/Industrial wastewater evaluation  
Operation and maintenance planning  
Treatment design and operations  
Aboveground (AST) and underground storage tanks (UST)  
Permitting and compliance

## EMERGENCY PLANNING & COMMUNITY RIGHT-TO-KNOW ACT (EPCRA)

Release reporting  
Tier II & Form R reports  
Emergency response plans

## HAZARDOUS/SOLID WASTE

Waste characterization  
Hazardous & Universal waste assessments and reporting

## ENVIRONMENTAL MANAGEMENT SYSTEMS (EMS/ISO 14001)

EMS gap analysis & program development and implementation

## RESOURCE CONSERVATION & RECOVERY ACT (RCRA)

Contingency planning  
Permitting  
Waste minimization

## SAFETY PROGRAMS/ SUPPORT

Development of OSHA required written programs  
Review of existing written programs  
Construction safety support  
Safety staff augmentation  
Incident investigations  
Safety training

## PROCESS SAFETY MANAGEMENT

Process Safety Management (PSM) Development  
Process Hazard Analysis (PHA)  
PSM Compliance Audits  
Mechanical Integrity Programs

## RISK ASSESSMENT

Job hazard analysis  
Personal protective equipment assessments & selection  
Lockout/Tagout (LOTO) procedures  
Confined space hazard assessments  
Machine guarding assessments  
Electrical Arc Flash assessments (NFPA 70E)  
Life safety evaluations  
Combustible Dust Hazard Analysis

## INDUSTRIAL HYGIENE

Baseline & Periodic Air Sampling  
Indoor Air Quality Assessment  
Microbiological (Mold) Assessments & Solutions  
Program Evaluation & Development  
Noise Evaluations & Controls  
Ventilation System Assessment  
Chemical Exposure & Control Assessments  
Asbestos & Lead Assessments

## OSHA VOLUNTARY PROTECTION PROGRAM (VPP)/OHSAS 18001

VPP gap analysis  
Program development and implementation

creative thinking. custom solutions.

Over 20 years of specialized experience providing compliance support and services to the pulp & paper industry.  
Use of mobile electronic equipment/tablets to streamline risk assessment processes and customize form development for site-specific use.  
Nationwide offices with certified professionals in many states.  
Ability to train your staff in OSHA compliance, emergency response planning, internal team building, and auditor training.  
Experienced auditors to assist with EHS compliance audits or gap assessments in preparation for corporate audits.  
Company commitment to safety: passed 1,500,000 man hours worked without an OSHA recordable incident.  
EnSafe conducts dust hazard analyses (DHAs) using methods detailed in the National Fire Protection Association (NFPA) Standard 652, Standard on the Fundamentals of Combustible Dust and other relevant NFPA standards relating to combustible dust.

## Technical Expertise

Certified Industrial Hygienists (CIH)  
Certified Safety Professionals (CSP)  
Certified Professional Engineers (PE)  
Certified Hazardous Materials Manager (CHMM)

## Contact Us

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